XL-1000 Sanitary Elements

Ultrafiltration 4”, 6” and 8” Spiral Element Series with Patented Fused-Fold Protection

**PRODUCT DESCRIPTION**

**Membrane Chemistry:** Proprietary semi-permeable polyethersulfone (PES)

**Membrane Type:**
- HFK-131 with observed separation range of 10,000 Daltons
- HFK-328 with observed separation range of 5,000 Daltons

**Construction:** Sanitary spiral wound with net outer wrap and patented fused-fold protection

**Regulatory Status:**

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Model</th>
<th>NYV/T Spacer (31 mil) ft² (m²)</th>
<th>VYV/T Spacer (46 mil) ft² (m²)</th>
<th>HYV/T Spacer (62 mil) ft² (m²)</th>
<th>FYV/T Spacer (80 mil) ft² (m²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XL 3838 HFK-131</td>
<td>72 (6.7)</td>
<td>58 (5.4)</td>
<td>45 (4.2)</td>
<td>-</td>
</tr>
<tr>
<td>XL 3833 HFK-131</td>
<td>93 (8.6)</td>
<td>73 (6.8)</td>
<td>53 (4.9)</td>
<td>44 (4.1)</td>
</tr>
<tr>
<td>XL 4333 HFK-328</td>
<td>-</td>
<td>73 (6.8)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>XL 4336 HFK-131</td>
<td>95 (8.8)</td>
<td>79 (7.3)</td>
<td>-</td>
<td>49 (4.5)</td>
</tr>
<tr>
<td>XL 4336 HFK-328</td>
<td>-</td>
<td>79 (7.3)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>XL 6438 HFK-131</td>
<td>228 (21.2)</td>
<td>180 (167)</td>
<td>-</td>
<td>119 (11.0)</td>
</tr>
<tr>
<td>XL 6438 HFK-328</td>
<td>228 (21.2)</td>
<td>180 (167)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>XL 8338 HFK-131</td>
<td>405 (37.6)</td>
<td>308 (28.6)</td>
<td>241 (22.4)</td>
<td>194 (18.0)</td>
</tr>
<tr>
<td>XL 8338 HFK-328</td>
<td>-</td>
<td>308 (28.6)</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Not all combinations are available

**OPERATING AND DESIGN INFORMATION**

- **Typical Operating Pressure:** 30 - 120 psi (2.1 - 8.3 bar)
- **Maximum Operating Pressure:** 140 psi (9.7 bar)
- **Operating Temperature Range:** 41 - 131°F (5 - 55°C)
- **Cleaning Temperature Range:** 105 - 122°F (40 - 50°C)
- **Allowable pH - Continuous Operation:** 2.0 - 10.0
- **Allowable pH - Clean-In-Place (CIP):** 1.8 - 11.0

**Design Pressure Drop Per Element:**
- N spacer: 12-15 psi (0.8-1.0 bar)
- V spacer: 15-20 psi (1.0-1.4 bar)
- H or F spacer: 15-25 psi (1.0-1.7 bar)

**Design Pressure Drop Per Vessel (3 in series):**
- N spacer: 36-45 psi (2.5-3.1 bar)
- V spacer: 45-60 psi (3.1-4.1 bar)
- H or F spacer: 45-75 psi (3.1-5.2 bar)

**Design Pressure Drop Per Vessel (4 in series):**
- N spacer: 48-60 psi (3.3-4.1 bar)
- V spacer: 60-68 psi (4.1-4.7 bar)

*Consult KSS Process Technology Group for specific applications

**NOMINAL DIMENSIONS**

<table>
<thead>
<tr>
<th>Model</th>
<th>A (inches / mm)</th>
<th>B (inches / mm)</th>
<th>C (inches / mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XL-1000 3838 HFK-xxx</td>
<td>38.0 (965)</td>
<td>3.8 (96)</td>
<td>0.831 (21.1)</td>
</tr>
<tr>
<td>XL-1000 4333 HFK-xxx</td>
<td>33.0 (838)</td>
<td>4.3 (109)</td>
<td>0.831 (21.1)</td>
</tr>
<tr>
<td>XL-1000 4336 HFK-xxx</td>
<td>35.5 (902)</td>
<td>4.3 (109)</td>
<td>0.831 (21.1)</td>
</tr>
<tr>
<td>XL-1000 6438 HFK-xxx</td>
<td>38.0 (965)</td>
<td>6.4 (162)</td>
<td>1.138 (28.9)</td>
</tr>
<tr>
<td>XL-1000 8338 HFK-xxx</td>
<td>38.0 (965)</td>
<td>8.3 (211)</td>
<td>1.138 (28.9)</td>
</tr>
</tbody>
</table>

Note: Substitute xxx with 131 or 328. Not all combinations are available.
Membrane Characteristics:
- The membrane used in these elements consists of a semipermeable polyethersulfone (PES) layer on a polyester backing material.
- Pure water flux of these PES HFK membranes is 1.0-2.2 gfd/psi (24-53 l/m²/h/bar) at 77°F (25°C).

Options:
- Diameter: 3.8", 4.3", 6.4", or 8.3"
- Length: 33", 35.5", or 38"
- Feed Spacer: N (31 mil), V (46 mil), H (62 mil), or F (80 mil)
- Outer wrap: Controlled (e.g. NYV) or trimmable (e.g. NYT)

Operating Limits:
- Operating Pressure: Maximum operating pressure is 140 psi (9.7 bar).
- Permeate Pressure: Permeate pressure should not exceed baseline (concentrate) pressure at any time (including online, off-line and during transition). Reverse pressure will damage the membrane.
- Differential Pressure: The maximum differential pressure per element is listed on the front of this document, including design values for multi-element housings.
- Temperature: Maximum operating temperature is 131°F (55°C), maximum cleaning temperature is 122°F (50°C).
- pH: Allowable range for continuous operation is 2.0 to 10.0. Allowable pH range for cleaning is 1.8 to 11.0.

Water Quality for Cleaning & Diafiltration:
- Turbidity and SDI: Maximum feed turbidity is 1 NTU. Maximum feed SDI is 5.0 (15-minute test).
- Guidelines: Please refer to the KSS “Water Quality Guidelines for CIP and Diafiltration” for more detailed information.

Chlorine and Chemical Exposure:
- Adherence to cleaning and sanitizing procedures including chemical concentrations, pH, temperature, and exposure time is necessary to achieve maximum useful element life. Accurate records should be maintained.
- KSS standard cleaning procedures for food and dairy applications should be followed. Recommended chlorine exposure time at the defined conditions is 30 minutes per day.

Cationic (Positively Charged) Polymers and Surfactants:
HFK membranes may be irreversibly fouled if exposed to cationic (positively charged) polymers or surfactants. Exposure to these chemicals during operation or cleaning is not recommended and will void the warranty.

Supplemental Technical Bulletins:
- UF Element Cleaning Procedures
- Water Quality Guidelines for CIP and Diafiltration

Service and Ongoing Technical Support:
Koch Separation Solutions (KSS) has an experienced staff of professionals available to assist end-users and OEM’s for optimization of existing systems and support with the development of new applications. Along with the availability of supplemental technical bulletins, KSS also offers a complete line of KOCHKLEEN® membrane pretreatment, cleaning and maintenance chemicals.

KSS Capability:
KSS is the leader in crossflow membrane technology, manufacturing reverse osmosis, nanofiltration, microfiltration, and ultrafiltration membranes and membrane systems. The industries we serve include food, dairy and beverage, semiconductors, automotive, water and wastewater, chemical and general manufacturing. KSS adds value by providing top quality membrane products and by sharing our experience in the design and supply of thousands of crossflow membrane systems worldwide.